

Work Order ID 89934

September-13-12 8:28:19 AM

89934

Page 1

Item ID: D412-742-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Replacement Float Skidtube

Stop

NS2

Start Date: 9/13/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/12/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/09/13 Tooling:

Date:

Run Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3391	I	0.00							
100	DOCUMENT CONTROL								
100	Memo	0.00							
DC									
Document Control									

If D412-742-043 is a W/O on its own,
Photocopy bluefile and create labels per PPP D412-742-043 CHG005

N/A JG

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Item ID: D412-742-043

Accept

N900040100

Setup

Start *NS1*

Revision ID:

Item Name: Replacement Float Skidtube

Stop

NS2

Start Date: 9/13/12 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 10/12/12 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals:	Process Plan: _____	Date: _____	Tooling: _____	Date: _____	Run	Start	*NR1*
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____	Stop		*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00 (DAS 16 0.00) 12/11/20							

130 *130* Packaging Packaging	Packaging Memo	0.00 0.00 Identify and pack for shipping as per PPP D412-742-043 Location: _____ PPP Rev: _____	PPP 9/07/00	(DAS 16 0.00) 12/11/23
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140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00	12/11/23 00
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MJ
12-11-23

Picklist Print

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Work Order ID: 89934

Parent Item: D412-742-043

Parent Item Name: Replacement Float Skidtube

Start Date: 9/13/12

Required Date: 10/12/12

Start Qty: 1.00

Required Qty: 1.00

AN3C6A
BOLT

Purchased No

110 Each

1,139.0000

10

SL 10 12/11/20

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	1	
111982	1	
ST351	1138	
111982	2	
116419	23	
116549	2	
116704	12	
117619	10	
117688	1	
117872	5	
118422	13	
119449	21	
120423	3	
120693	42	
121682	4	
122416	500	
122599	500	

AN3C7A
BOLT

Purchased No

110 Each

218.0000

4

SL 4 12/11/20

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST351	218	
113149	14	
116169	1	
117313	10	
117619	12	
117688	6	
119749	1	
120731	8	
121185	14	
121541	2	
122141	100	
122800	50	

Picklist Print

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Work Order ID: 89934

Parent Item: D412-742-043

Parent Item Name: Replacement Float Skidtube

Start Date: 9/13/12

Required Date: 10/12/12

AN960C10L
washer

NAS1149C0332R Purchased

No

110

Each

21.0000

38

HL 38

111120

D4095-041
Wearplate Assembly

Manufactured No

Location

ST

107534

Loc Qty

21

21

Loc Code

M123355

x38

D4095-043
Wearplate Assembly

Manufactured No

Location

FP001

83809

85616

85844

FP002

85939

Loc Qty

23

7

4

12

6

6

Loc Code

y1

D4095-045
Wearplate Assembly

Manufactured No

Location

FP001

83479

85615

85843

Loc Qty

22

7

3

12

1392345

x1

Location

FP001

77737

84081

85614

86244

Loc Qty

21

1

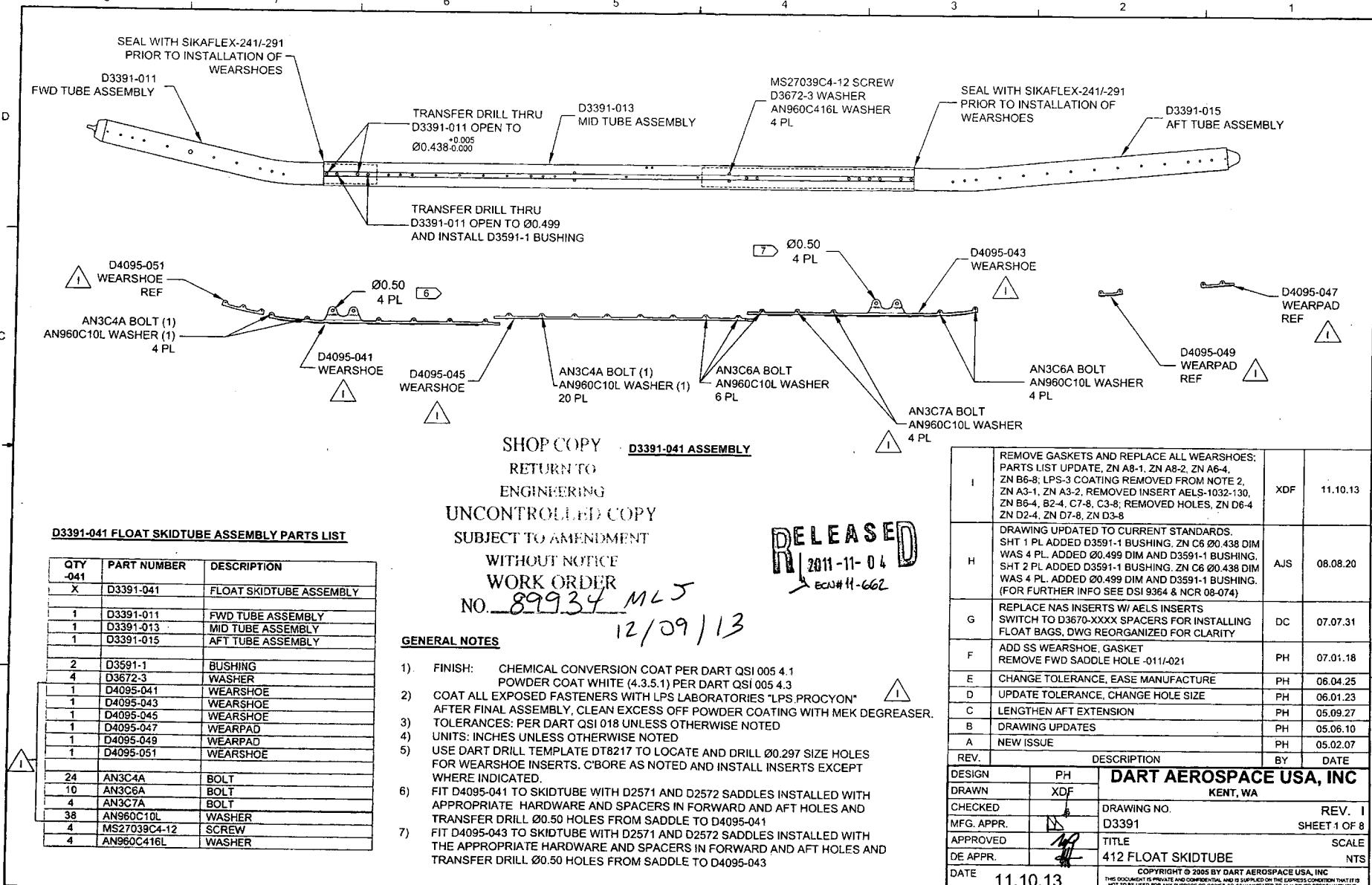
3

7

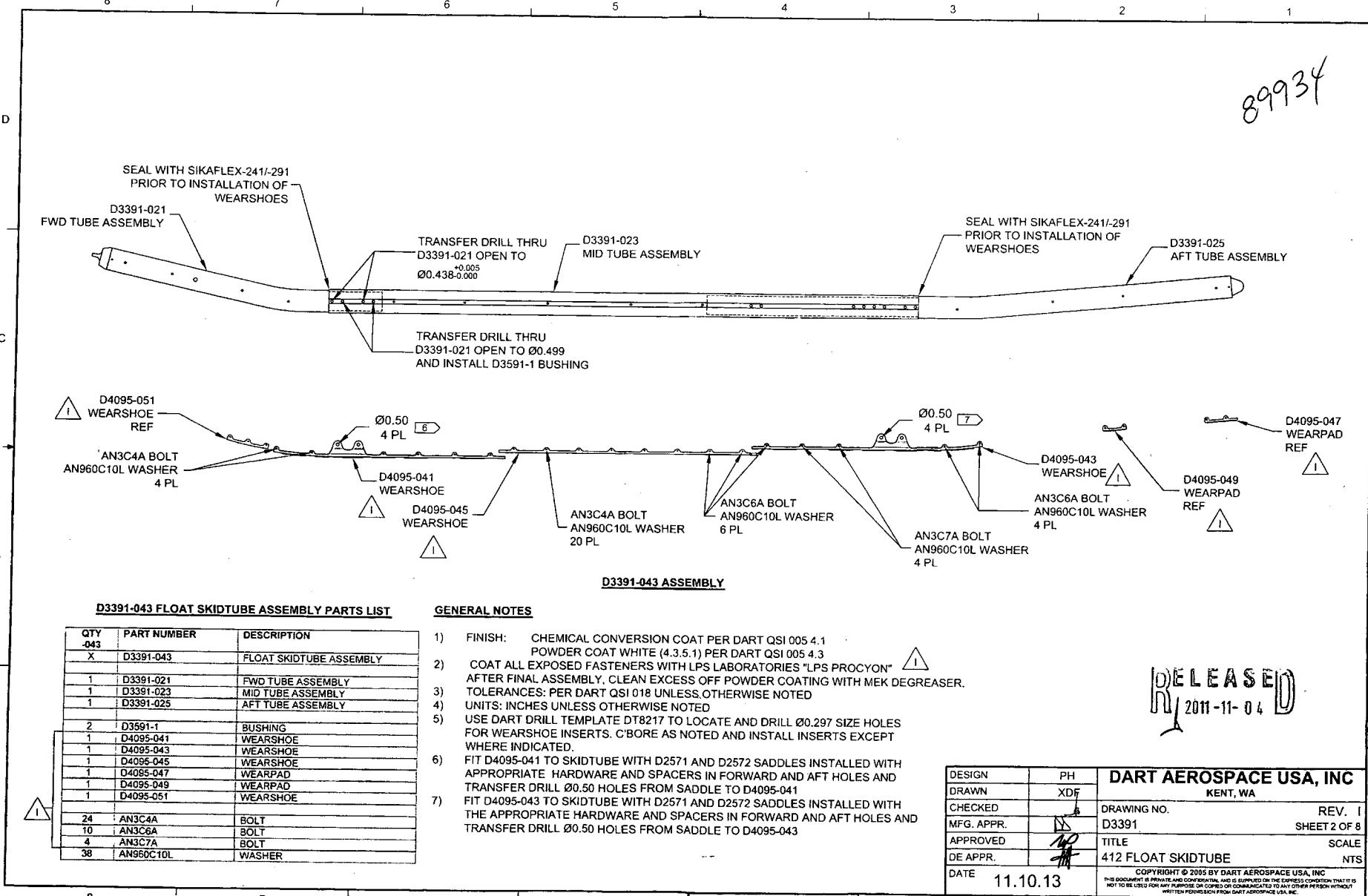
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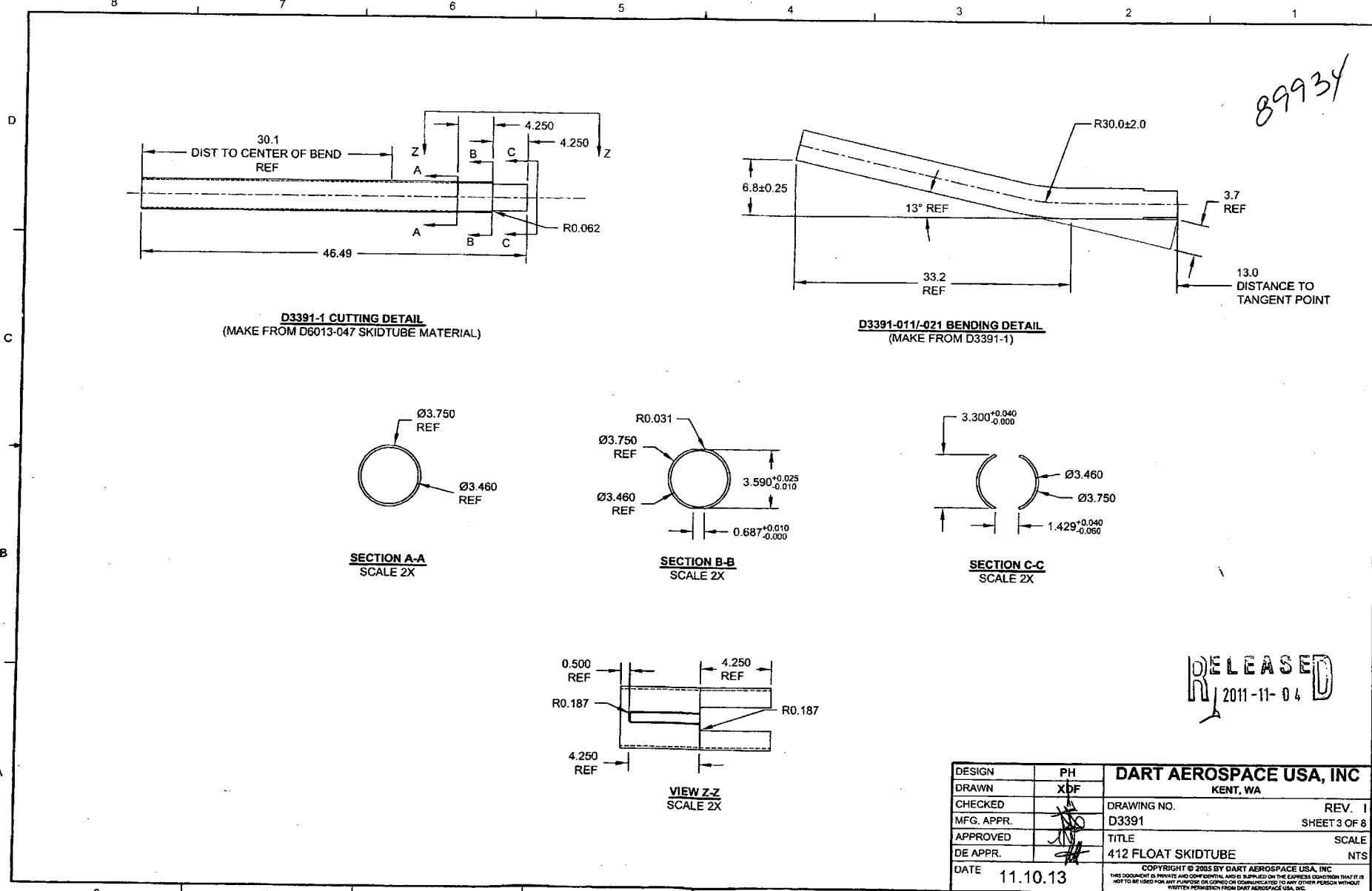
Loc Code

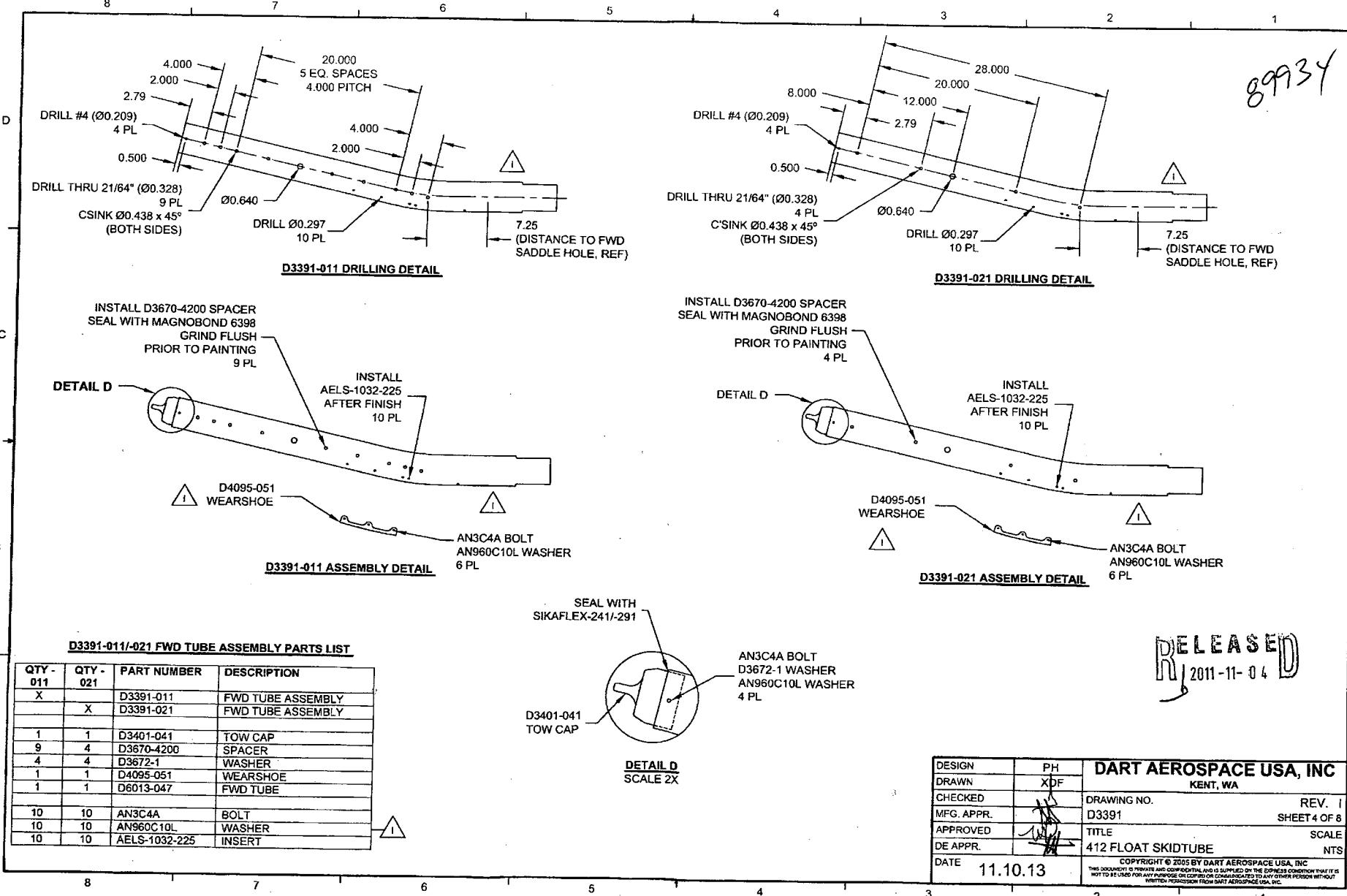
x1



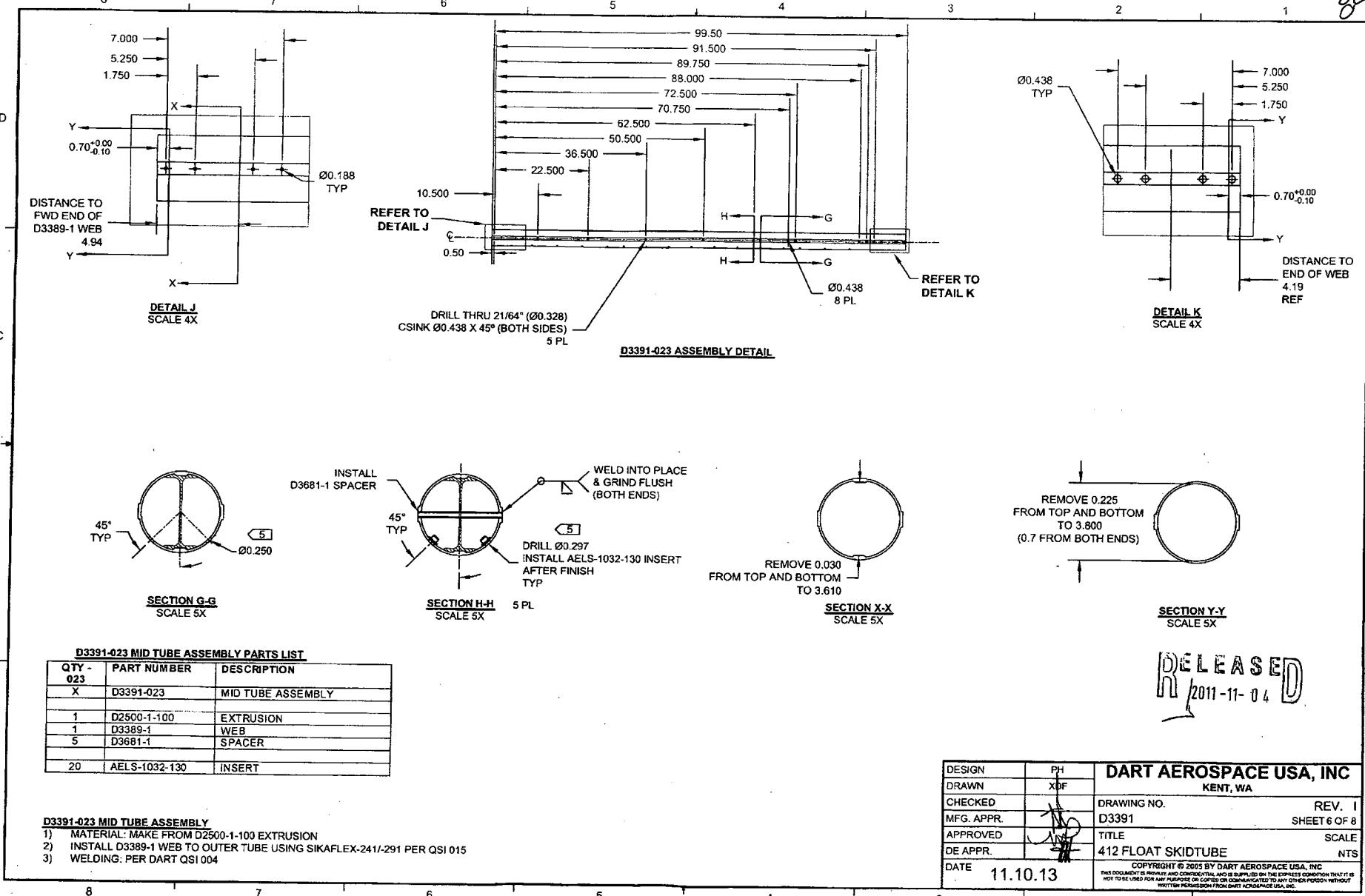
I	REMOVE GASKETS AND REPLACE ALL WEARSHOES; PARTS LIST UPDATE, ZN A8-1, ZN A8-2, ZN A6-4, ZN B6-8; LPS-3 COATING REMOVED FROM NOTE 2, ZN A3-1, ZN A3-2, REMOVED INSERT AELS-1032-130, ZN B6-4, B2-4, C7-8, C3-8; REMOVED HOLES, ZN D6-4 ZN D2-4, ZN D7-8, ZN D3-8	XDF	11.10.13
H	DRAWING UPDATED TO CURRENT STANDARDS. SH1 1 PL ADDED D3591-1 BUSHING, ZN C6 Ø0.438 DIM WAS 4 PL, ADDED Ø0.499 DIM AND D3591-1 BUSHING. SH2 2 PL ADDED D3591-1 BUSHING, ZN C6 Ø0.438 DIM WAS 4 PL, ADDED Ø0.499 DIM AND D3591-1 BUSHING. (FOR FURTHER INFO SEE DS1 9364 & NCR 08-074)	AJS	08.08.20
G	REPLACE NAS INSERTS W/ AELS INSERTS SWITCH TO D3670-XXXX SPACERS FOR INSTALLING FLOAT BAGS, DWG REORGANIZED FOR CLARITY	DC	07.07.31
F	ADD SS WEARSHOE, GASKET REMOVE FWD SADDLE HOLE -011-021	PH	07.01.18
E	CHANGE TOLERANCE, EASE MANUFACTURE	PH	06.04.25
D	UPDATE TOLERANCE, CHANGE HOLE SIZE	PH	06.01.23
C	LENGTHEN AFT EXTENSION	PH	06.09.27
B	DRAWING UPDATES	PH	05.06.10
A	NEW ISSUE	PH	05.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE USA, INC	
DRAWN	XDF	KENT, WA	
CHECKED	B	DRAWING NO.	REV. I
MFG. APPR.	DK	D3391	SHEET 1 OF 8
APPROVED	MM	TITLE	SCALE
DE APPR.	MM	412 FLOAT SKIDTUBE	NTS
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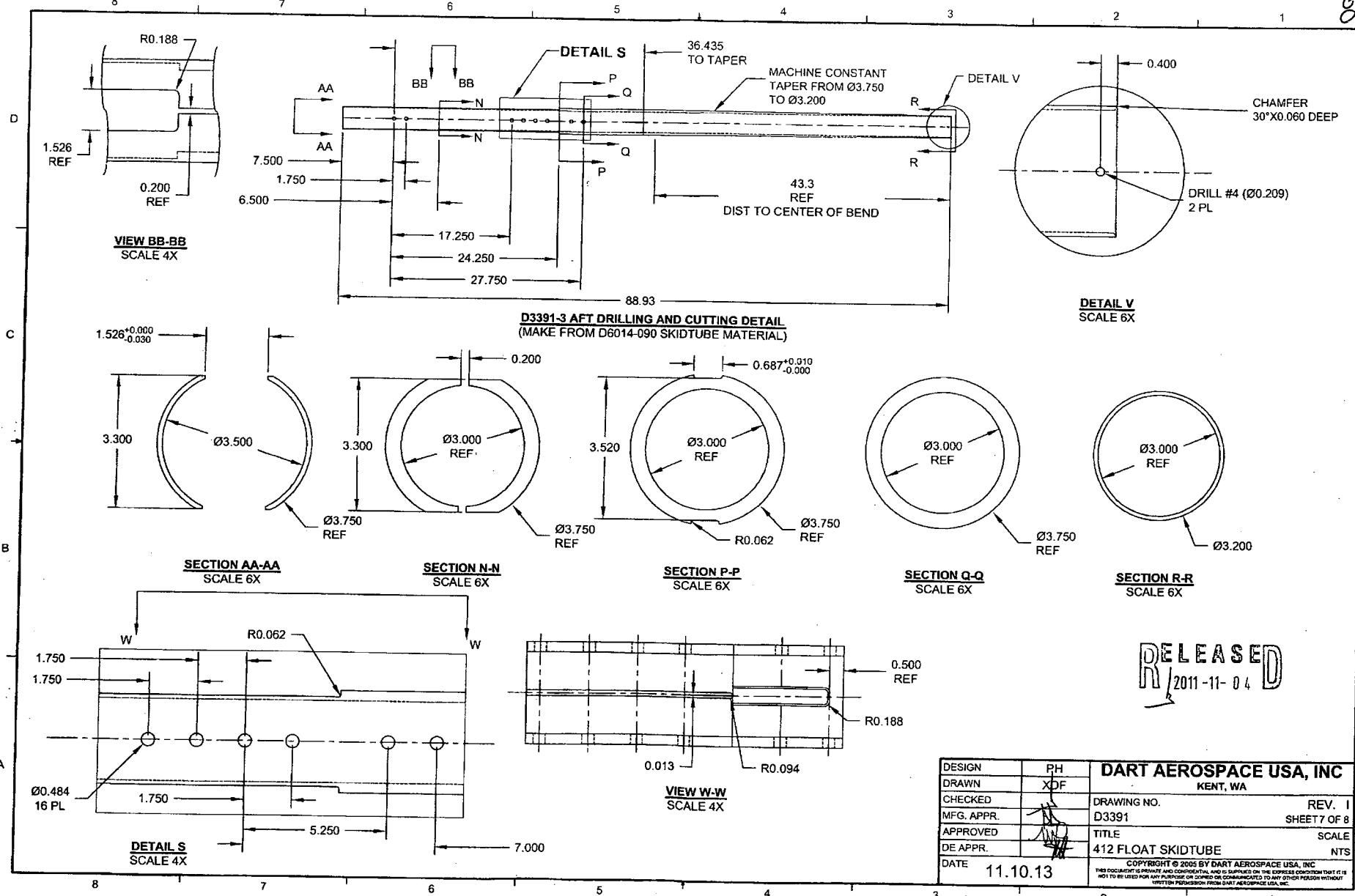




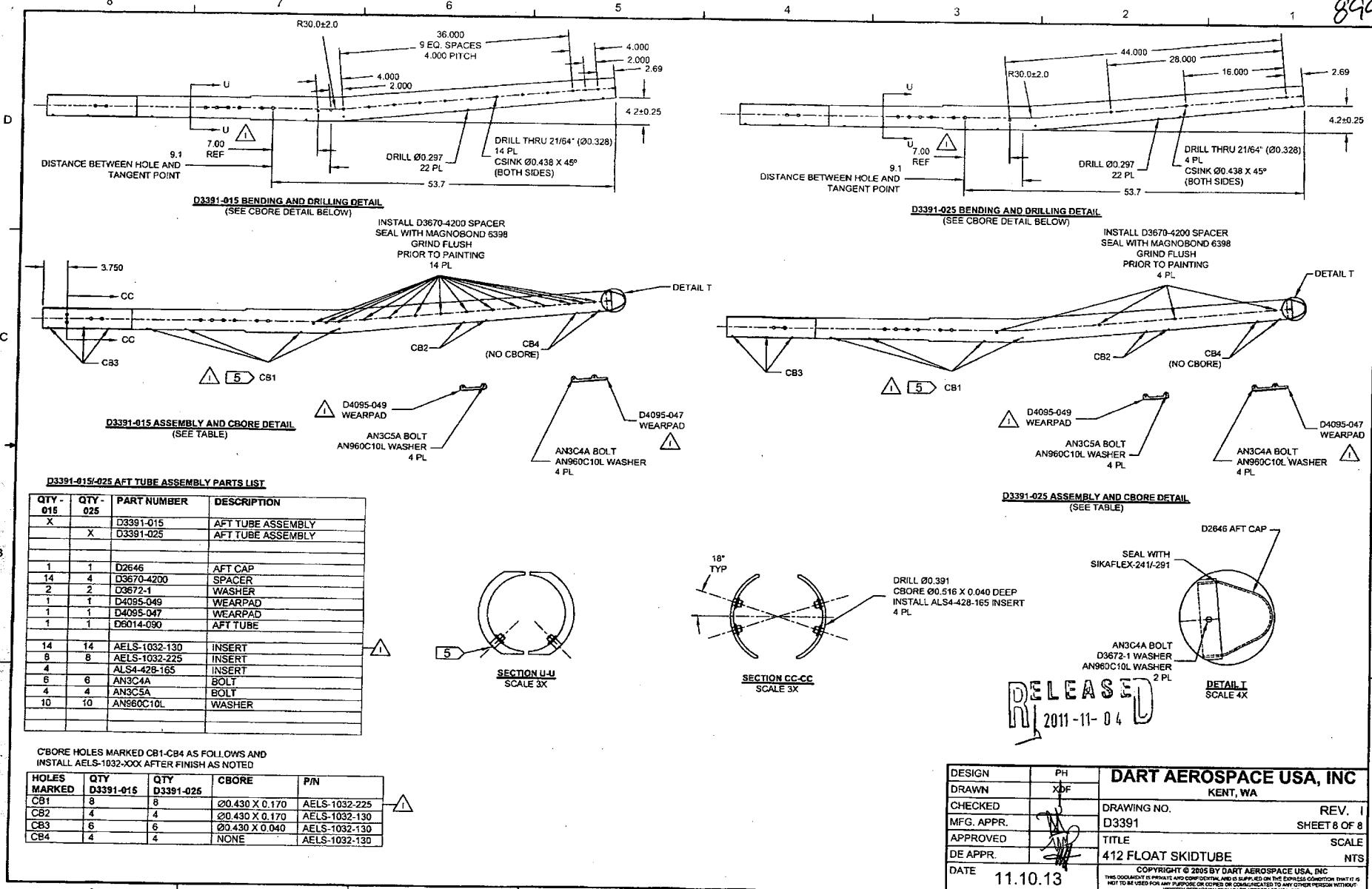
89934



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DRAWN	XDF	KENT, WA
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APPROVED		D3391
DE APPR.		SHEET 7 OF 8
DATE	11.10.13	TITLE
		SCALE
		412 FLOAT SKIDTUBE
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2011-11-04

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DE APPR.		412 FLOAT SKIDTUBE	NTS	
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